

IMPORTANT NOTES FOR ONE PIECE TANKS

THE FOLLOWING ARE THE RESPONSIBILITY OF THE CUSTOMER

1. **Off Loading** at the nearest hard standing – the ‘Delivery Point’. Please ensure that there are adequate lifting facilities or sufficient manpower to offload safely. The driver, although cooperative and helpful, is not responsible for offloading.
2. **Receipt Signatures:** The customer must ensure that a responsible person, employee or representative is on hand to receive the goods, inspect them if so wished and sign for them. Failing this, a signature will be sought from other site personnel and will be considered equally binding unless we are specifically instructed otherwise at the time of order and suitable alternative arrangements made.
3. **Storage:** Tanks, whilst in temporary storage at site should be placed on a level surface and care should be taken that no bricks or protrusions are present that might damage the base. Damage can be caused at site prior to installation.
4. **Base Support:** One Piece Tanks must be fully supported throughout the complete base area. The base shall be flat, level and free from local irregularities and not vary any more than 2mm in any 1 metre or a total of 6mm in any 6 metres, measured laterally or diagonally. The base can be either flat screeded concrete or steel supports at 500mm centres minimum and then fully boarded out with high grade 25mm marine plywood. The customer should satisfy himself that the base support is capable of supporting the weight of the tank and its contents without movement.
5. **Application:** Standard tanks are suitable for the storage of water at ambient temperature and at atmospheric pressure. If a vessel is required for any other purpose, please confirm in writing giving full details of chemical make-up, temperature or pressure, prior to manufacture.
6. **Overflow Discharges:** The provision of regulation compliant pipework capable of conducting any possible tank overflow discharges safely and securely to suitable and appropriate drainage facilities is the responsibility of the customer. Where a type AB air gap has been provided, it is the responsibility of the customer to ensure no damage can be caused from the water if the air gap overflows. We would recommend the tank room is bunded or tanked.
7. **Ancillary Equipment:** All pipework, valves etc. must be adequately supported, independent of the tank. This is to ensure no undue pressure is exerted on the fitting or the tank wall. Float valves, float switches, immersion heaters, overflows etc. will be supplied loose inside the tank for the customer to fit. In the event that a fault develops, our liability is limited to the supply of replacement items or spare parts for fitting by others.
8. **Testing:** All tanks are water tested (static) for 24 hours on standard tanks and 48 hours on insulated tanks. Certified confirmation is issued with each despatch note and a further copy attached to the invoice. Customers are welcome to witness the test (please advise at order stage if this is required). It is advised that after the customer has installed the One Piece Tank, it is tested prior to sterilisation.
9. **Sterilisation:** Provision of or payment for sterilisation of tanks is specifically excluded. Tanks should not be sterilised until they have been tested and proved watertight by the customer. Brimar will accept no consequential loss if the tank is sterilised without adequate testing.
10. **Connection Provision:** Where tanks are requested to have pipe connection provision, the customer must return the Technical Review drawing with the outlet positions marked before manufacture can commence.
11. **Site Measurements:** We would recommend that the customer checks the gross external dimensions of the tank against prevailing site conditions, (including access into the final position). Tanks that are placed at site cannot be re-stocked.
12. **Lid:** Please note that the lid forms part of the structure. Do not remove unless the tank is empty. here the use of blanking plates etc. is required, these must be supplied and fitted by the customer at his expense.

*For more detailed information on Foundations and Working Space please contact us.